












Date: Friday, 26/09/2008 10:54:24 AM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: FLOAT SKID LH			
Job Number	: 42292					
Estimate Number	: 12549					
P.O. Number	:	Part Number	: D206642513			
This Issue	: 26/09/2008 S.O. No. :	Drawing Number	: N/A			
Prsht Rev.	: NC	Project Number	: N/A			
First Issue	: / / Type : SKIDTUBES	Drawing Revision	: L			
Previous Run	: 42291	Material	:			
Written By	:	Due Date	: 10/10/2008 Qty: 1 Um: Each			
Checked & Approved By	: <u>JLD 08.9.26</u>					
Comment	: Est Rev:A New Issue 06-10-06 JLM Est Rev:C 07-02-23 As per IIN D206-642 Rev K JLM est rev D 07.06.06 added K642-513 EC Est Rev:E 07-12-05 ECN 1080p Rev:L DD verified by:					
Additional Product						
Job Number: 						
Seq. #:	Machine Or Operation:	Description :				
1.0	DC	DOCUMENT CONTROL				
		<u>JLD 08.10.01</u>				
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D206-642-513 CHG002						
2.0	PACKAGING 1	PACKAGING RESOURCE #1				
						
Comment: PACKAGING RESOURCE #1 Pick Packing Kit						
3.0	42292A	FLOAT SKIDTUBE ASSEMBLY				
						
Comment: Sub-Component FLOAT SKIDTUBE ASSEMBLY 1 x D206-642-545 Batch <u>42292A</u> <u>50</u>						
4.0	D206648013	GHW Modification				
						
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) GHW Kit Batch: <u>40443</u> <u>SS 08/10/30 @</u>						
5.0	D29321	Saddle LH Out, 206				
						
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) 206 Saddle Right side batch: <u>4028T</u> <u>41128</u> <u>SS 08/10/30 @</u>						

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Seq. #: Machine Or Operation: Description :

6.0 D29331 Saddle LH In, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
206 Saddle Right
batch: 40281

SS 08/10/30 (X)

7.0 D29381 Saddle LH Out, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
206 Saddle Right side
batch: 37424

SS 08/10/30 (X)

8.0 D29391 Saddle LH In, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
206 Saddle Right Side
batch: 40283

SS 08/10/30 (X)

9.0 AN3C41A BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
BOLT
batch: M108084

SS 08/10/30 (X)

10.0 D2652 Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
Bushing
batch: 41637

SS 08/10/30 (X)

11.0 MS210433 Nut



Comment: Qty.: 49.0000 Each(s)/Unit Total : 49.0000 Each(s)
Nut
batch: M109147 x 15 M108857 x 34

Comp
won't
take Qty

SS 08/10/30 (X)

12.0 D36725 Phenolic Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
PHENOLIC WASHER
batch: 35521

SS 08/10/30 (X)

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Job Number: 42292

Part Number: D206642513

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

AN5C11A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

bolt

AN5C11A

batch

M108428

(or AN5C12A)

Choice of bolt will depend on crosstube

SS 08/10/30 (X)

14.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

WASHER

batch

M103344

SS 08/10/30 (X)

15.0

D36727

Phenolic Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

PHENOLIC WASHER

batch

B35522

SS 08/10/30 (X)

16.0

AN4C6A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)

Bolt

batch

M167242

SS 08/10/30 (X)

17.0

D36723

Phenolic Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)

PHENOLIC WASHER

batch

B37374

Qty in Comp
All Same Batch

SS 08/10/30 (X)

18.0

AN960C416L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)

WASHER

batch

M108672

SS 08/10/30 (X)

W/O:		WORK ORDER CHANGES					
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT SKID LH

Job Number: 42292

Part Number: D206642513

Job Number:



Seq. #:	Machine Or Operation:	Description :
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19.0	MS210434	Nut
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Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Nut

batch

M109545 x11 M109165 x2

SS 08/10/30 (X)

20.0	D3407043	Tow Ring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Tow Ring

batch

42211

SS 08/10/30 (X)

21.0	D34561	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

washer

batch

40285

SS 08/10/30 (X)

22.0	D34571	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Inventory

batch

B342719

8/11/6

50

23.0	D2712	Set Screw
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Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Set Screw

batch

41126

SS 08/10/30 (X)

24.0	D2934	Saddle Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle Spacer

batch

41130

SS 08/10/30 (X)

25.0	D2935	Saddle Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle Spacer

batch

42262 x2

SS 08/10/30 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Job Number:



Seq. #: Machine Or Operation: Description :

26.0 AN3C36A BOLT



(14)

Comment: Qty.: 34.0000 Each(s)/Unit Total : 34.0000 Each(s)

BOLT

batch M109771

8/11/6

SEP

27.0 AN3C35A BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

BOLT

batch M109323

SS

08/10/30

(X)

28.0 AN960C10L washer



Comment: Qty.: 78.0000 Each(s)/Unit Total : 78.0000 Each(s)

washer

batch M109641 x74 M109752 x4

SS

08/10/30

(X)

29.0 D36721 Phenolic Washer



Comment: Qty.: 78.0000 Each(s)/Unit Total : 78.0000 Each(s)

PHENOLIC WASHER

batch B42329

SS

08/10/30

(X)

30.0 D33963 Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Inventory

batch 36330

SS

08/10/30

(X)

31.0 AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

bolt

batch M107551

SS

08/10/30

(X)

32.0 AN5C15A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Bolt

batch M105125

SS

08/10/30

(X)

W/O:		WORK ORDER CHANGES					
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Job Number: 42292

Part Number: D206642513

Job Number:



Seq. #:	Machine Or Operation:	Description :
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33.0	AN5C32A	
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
bolt
batch M107463

SS 08/10/30 (X)

34.0	AN5C34A	
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
bolt
batch M107289

SS 08/10/30 (X)

35.0	MS210435	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Nut
batch M109535

SS 08/10/30 (X)

36.0	D34521	Bracket
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Bracket
B42325

SS 08/10/30 (X)

37.0	D34523	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Bracket
28951

SS 08/10/30 (X)

38.0	MS21919WDG28	CLAMP
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
CLAMP
M18847

SS 08/10/30 (X)

39.0	AN3C7A	BOLT
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
BOLT
M105906

SS 08/10/30 (X)

W/O:		WORK ORDER CHANGES					
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Seq. #:

Machine Or Operation:

Description:

40.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08-11-07 U
Kit in the Box

41.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-513

Location: B

08-11-07 U

42.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/10 HJ

Job Completion



MF 08-11-07

B 42292A

W/O:		WORK ORDER CHANGES					
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